



BYMAT[®]
BYMAT GmbH

User Manual

1200 EP Electrolyte supply pump



1200 EP

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1. Preface

Thank you for choosing a device from BYMAT. This user manual is intended to guide you in the safe handling and operation of our Electrolyte-Supply-Pump. Additionally, you will find practical tips for usage and the possible applications of this product line because safety is our top priority.

Before you begin reading, ensure that you have checked all supplied components and that the device is in perfect condition. If there are any uncertainties or if you need technical support, do not hesitate to contact our customer service.

Please note that your opinion is important to us. If you encounter any issues or have suggestions for improvement during the use of the device, please let us know. Your feedback contributes to continuously improving our products and services.

We wish you much enjoyment with your new device and thank you for your trust.

1.1 Validity and Target Audience

This user manual is intended for the operator and user of this product line, focusing exclusively on the use of the BYMAT Electrolyte-Supply-Pump. Reading the user manual is essential for the device user.

Please take sufficient time to familiarize yourself with the basic features and functions of the Electrolyte-Supply-Pump. The user manual provides an overview of the versatile application possibilities and facilitates the effective use of the device. BYMAT GmbH reserves the right to make technical changes to enhance the quality and functionality of the Electrolyte-Supply-Pump.

1.2 Application and Accident Prevention

This user manual is exclusively intended for trained or qualified personnel possessing the necessary qualifications and training for the safe operation of the device. Before using the device, ensure that you fully understand the contents of this user manual. Additionally, it is mandatory to carefully review the safety data sheets for the electrolytes used before using the device.

1.2.1 Instructed or qualified personnel

This device may only be operated by personnel who have been properly instructed or qualified. Operators must be familiar with the potential hazards and safety precautions associated with the use of the device. Unauthorized individuals are prohibited from using the BYMAT. Explicit training on usage and safety instructions regarding the chemicals used must have taken place. The required knowledge and skills should only be conveyed by BYMAT GmbH or other authorized individuals. The operator is obligated to regularly instruct their personnel in accordance with legal requirements.

1.2.2 Understanding the Operating Instructions

Before putting the device into operation, carefully read the entire user manual. Ensure that you have fully understood the instructions, warnings, and safety guidelines. If there are any uncertainties, please contact the manufacturer.

1.2.3 Safety Data Sheets for the Electrolytes

Electrolytes can pose specific risks. Before use, thoroughly read the safety data sheets of the electrolytes being used. Observe all specified safety precautions and protective measures.

1.2.4 Protective Measures and Personal Protective Equipment (PPE)

Always wear the recommended personal protective equipment (PPE) as indicated in this user manual and the safety data sheets. Follow the specified protective measures to prevent injuries.

1.2.5 Contact and Support:

If you have any questions or uncertainties regarding operation or safety aspects, we are happy to assist you. Contact our customer service for further information.

1.2.6 Hazards to be taken into account

- Electrical Current
- Gases
- Acids
- Electrolytes
- Burns from hot workpieces
- Other pollutants
- Inattention
 - Please pay attention to safety warnings











1.2.7 The UVV regulations and information to be observed (German Employers' Liability Insurance Associations and Accident Insurances references)









- ❖ DGUV 1 Principles prevention
- ❖ DGUV 3 Electrical systems and equipment
- ❖ DGUV 4 Electrical systems and equipment
- ❖ DGUV 6 Occupational health care
- ❖ DGUV 9 Health and safety signs at work
- ❖ DGUV 209-074 Industrial robots
- ❖ DGUV 109-602 Galvanising industry
- ❖ DGUV 209-009 Galvanising
- ❖ DGUV 209-073 Workplace ventilation decision support for operational practice
- ❖ DGUV 204-007 First Aid manual
- ❖ DGUV 204-022 First Aid at workplace
- ❖ DGUV 251-003 Modern occupational safety
- ❖ Safety data sheets
- ❖ ChemG law on the protection against Hazardous substances (Chemical act)
- ❖ TRGS528 Technical rules for hazardous substances

2 General safety instructions

In this chapter, you will be informed about general hazards that may arise during the use of the device and the application scope of the device. Please read this carefully. All instructions marked with a pictogram throughout the user manual are intended to communicate important information about hazards, tips, safety, and other guidance. Please take the time to carefully study these pictograms and the associated information to ensure safe usage.

2.1 Pictograms

Pictogram	Category	Information
	Warning sign	W001 General warning signs
	Warning sign	W002 Warning of explosive substances
	Warning sign	W012 warning of electrical current
	Warning sign	W017 Warning of hot surface
	Warning sign	W005 Warning of non-ionizing radiation (e.g., electromagnetic field)
	Warning sign	W023 Warning of acid substances
	Forbidden sign	P001 Generally forbidden sign
	Forbidden sign	P007 Prohibition for individuals with pacemakers
	Forbidden sign	P022 Eating and drinking prohibited
	Forbidden sign	No Access for children

	Mandatory sign	M004 Use eye protection, face protection
	Mandatory sign	M009 Use hand protection, acid-resistant with long cuffs
	Mandatory sign	M026 Use protective apron
	Mandatory sign	M011 Wash hands
	Mandatory sign	M021 Deactivate before maintenance or repair
	Mandatory sign	M022 Use skin protection
	Emergency sign	E011 Eye wash station
	Information sign	Information, tips, or other important instructions for handling the device. Read absolutely

2.2 Environment



The use of this device is exclusively permitted in industrial and commercial environments. It is important to note that the device is not intended for use in areas prone to fire or explosion hazards. Please do not use the device in rooms or environments where there is an increased risk of fire, whether due to flammable materials or gases.



Additionally, the use of the device is not intended for wet environments. Therefore, avoid using it under damp or wet conditions, as the device is not protected against the direct penetration of water, and damage could occur. Take into account the protection rating specified for the respective device.



It is mandatory that the room in which the device is operated is well-ventilated. Please ensure there is sufficient fresh air supply to guarantee optimal ventilation. This is particularly crucial as vapours may be generated during the operation of the device.



It is strongly recommended to wear appropriate personal protective equipment during operation. This may include respiratory protection, safety goggles, or other protective gear. Please refer to the instructions in the respective safety data sheet. Furthermore, it is advisable to use an extraction device when operating the equipment, although it is not mandatory. The extraction helps to effectively remove vapours.

It is advisable to cover stone and concrete floors in the immediate vicinity of the device. Acids can react with alkaline floors. In the case of electrolyte splashes, it is extremely important to remove them immediately. Clean spots from electrolyte splashes promptly by thoroughly washing with water. This swift reaction minimizes the risk of damage to floors or other surfaces.

For stronger electrolytes, tap water alone may not be sufficient. In such situations, we recommend using Neutralyt to effectively remove stains and residues. The exact application can be found in the instructions on the Neutralyt packaging.



For detailed information and specific instructions on handling the respective electrolyte, you should consult the safety data sheet. Here, you will find crucial information to help you handle the electrolyte safely and minimize potential risks.



The use of this device is exclusively permitted in industrial and commercial environments. It is important to note that the device is not intended for use in areas prone to fire or explosion. Please do not use the device in rooms or environments where there is an increased risk of fire, whether due to flammable materials or gases.



In addition, the use of the device is not intended for wet environments. Avoid using it in humid or wet conditions, as the device is not protected against direct water ingress and could be damaged. Please consider the IP rating of the specific device. It is mandatory that the room where the device is operated is well-ventilated. Ensure there is sufficient fresh air supply to provide optimal ventilation. This is particularly important as vapors can be generated during the operation of the device.



It is strongly recommended to wear suitable personal protective equipment during operation. This may include respiratory protection, safety goggles, or other protective gear. Refer to the information provided in the respective safety data sheet.



Furthermore, it is advisable to use an extraction system while using the device, although it is not mandatory. The extraction helps effectively remove vapors. It is recommended to cover stone and concrete floors in the vicinity of the device. Acids can react with alkaline floors. In the event of electrolyte splashes, it is crucial to remove them immediately. Clean spots from electrolyte splashes promptly by thorough washing with water.

This swift reaction minimizes the risk of damage to floors or other surfaces



When dealing with stronger electrolytes, tap water alone may not be sufficient. In such situations, we recommend using Neutralyt to effectively remove stains and residues. Detailed application instructions can be found on the Neutralyt packaging. For comprehensive information and specific instructions on handling each electrolyte, refer to the safety data sheet. It provides essential details to help you handle electrolytes safely and minimize potential risks

2.3 To be checked before starting any work



Cable Inspection

Before commissioning the device, carefully inspect all cables for signs of breaks or damage to the insulation. Damaged cables should be replaced immediately. This ensures a reliable power supply and minimizes the risk of short circuits.

Connections and Sharp Edges

Inspect the connections for a secure fit and proper connection. Avoid sharp edges in the cable's working area to prevent abrasion and damage. Secure the cables to prevent them from being pulled through sharp edges.

Check Connectors

Examine all connectors for a secure fit and proper connection. Loose connections can lead to malfunctions and should be addressed immediately.

Housing Integrity

Pay attention to chipped or broken parts on the device's housing. Any damage to the housing should be promptly repaired to ensure the structural integrity of the device.

Rotary Encoders and Switches

Check all buttons and switches for proper functionality. Ensure they are easy to operate and lock into the correct positions.

Clear Workspace

Keep the workspace clear of obstacles to prevent tripping hazards. This is particularly important to create a safe and efficient working environment

2.4 Possible hazards and measures to prevent them



When handling electrolytes, there is a risk of burns or skin irritations. Liquids can come into contact with the skin or accidentally splash into the eyes during work. To minimize these risks, it is crucial to wear the prescribed acid-resistant personal protective equipment (PPE). This includes wearing suitable acid-resistant gloves and safety goggles, as well as an acid-resistant overall or apron and a protective mask.

Additionally, an eye wash station should be available to begin immediate rinsing in case of contact with the electrolyte. It is crucial that rinsing takes place as quickly as possible to minimize potential damage. Furthermore, other means for rinsing electrolytes on the body may also be present to ensure a swift response to accidents.

The training of employees in the safe handling of electrolytes and the regular review of safety measures are also crucial to prevent accidents and ensure a safe working environment. It is important to closely follow applicable safety regulations and guidelines to identify potential hazards and respond accordingly.

Read the safety data sheets of our electrolytes carefully before use and pay attention to the safety instructions contained therein.



Keep the devices, chemicals, and other accessories away from children. Everything must be stored out of the reach of children. Unauthorized access should also be prevented to protect individuals from the mentioned risks.



Consuming food is prohibited during work, as well as in the general work area.

It is of utmost importance to thoroughly wash hands with soap after completing work, as well as after unintended contact. Subsequently, use appropriate skincare products to prevent skin dryness. Before doing so, no food should be consumed. Ingesting chemicals accidentally poses a risk in case this precaution is not observed.



The unintentional ingestion of chemicals poses potential health hazards. If you realize that you have accidentally ingested chemicals and feel unwell, it is advisable to seek medical assistance immediately.



Ensure that the handle, carbon fibre brush, carbon anode, or any other components electrically connected to the BYMAT do not rest on metallic or electrically conductive surfaces during or after the work steps. This can lead to a continuous flow of current, potentially causing unnecessary heating, fires, and the risk of damaging the workpiece. Additionally, there is a serious risk of burns.



Always ensure that all electrically conductive elements are safely and properly stored between and after work steps to avoid potential damage or hazards. Improper placement of such components can not only affect the quality of the end product but also pose safety risks. Turn off the BYMAT after each use.



During use, the tools on the device and the processed workpiece can become very hot depending on the application and duration of use. It is important to secure hot objects against unintentional touching by others to minimize the risk of burns. Therefore, appropriate protective measures, such as heat-resistant gloves or handles, should be taken. This not only contributes to personal safety but also helps protect the workpiece from undesired alterations.



Improper handling poses a serious risk of tearing off the protective conductor, which in turn presents a potential risk of electric shocks. If the device accidentally falls, it is strongly advisable to contact the dealer or manufacturer immediately. Repairs should only be carried out by qualified electrical personnel.



In case of a fall, malfunction, or suspicion of damage inside the device, as well as visible external damage, the device should be immediately turned off and secured against accidental restart. These safety measures are crucial to minimize the risk of electrical hazards and ensure safe use of the device.



Individuals with pacemakers are advised to refrain from operating and staying in close proximity to the device. The electronics inside the device generate high frequencies and currents, which could create an electromagnetic field. This field may interfere with the functionality of the pacemaker, jeopardizing its proper operation.

3.0 Liability and Warranty Disclaimers

3.1 Improper use

In case of damages or problems resulting from misuse, improper handling, as well as non-compliance with the instructions in the operating manual or the handling conveyed in training, BYMAT GmbH disclaims any liability and warranty claims.

3.2 Unauthorized modifications

All modifications, repairs, or other changes not authorized by BYMAT GmbH result in the exclusion of liability and warranty by BYMAT GmbH.

3.3 Wear parts and normal wear and tear

BYMAT GmbH is not liable for normal wear and tear or the deterioration of consumables.

3.4 Natural disasters or extraordinary circumstances

Liability and warranty are excluded for damages caused by natural disasters or other extraordinary circumstances, as these are beyond the control of the manufacturer.

3.5 Non-Compliance with safety guidelines

Damages resulting from the disregard of safety guidelines or precautions are not covered by warranty or liability.

3.6 External interference

Damages caused by improper installation, improper power supply, or external factors such as lightning, result in a warranty and liability disclaimer.

3.7 Use in an unsuitable environment

BYMAT GmbH does not assume liability for the use of the device in an unsuitable environment.

3.8 Use of inappropriate operating materials or chemicals

When using chemicals or tools not supplied by BYMAT GmbH, liability and warranty from BYMAT GmbH are void. We can only guarantee the safety and performance of our products when the recommended materials and tools are used in accordance with the manufacturer's guidelines. Any deviations may increase the risk of damage or injury and are not subject to our responsibility for liability or warranty.

3.9 Material defects

The statutory regulations apply to material defects after delivery or missing delivery scope. When claiming material defects, it is advisable to include proof of non-expiration for any claims.

4.0 Delivery scope and storage

4.1 Packing and Unpacking

During delivery, the devices are traditionally shipped in a box with suitable Styrofoam protection. Pay attention to any external damage to the box. Open the box carefully to avoid damaging the device. Pull the device out of the box by the handle, removing the Styrofoam protection. Be sure to do this gently to ensure that your device is in perfect condition, and no damage occurs during unpacking

After gently pulling the device out of the box and removing the Styrofoam protection, you should promptly inspect it for any possible damage. Carefully examine the device for external damage or signs of transport damage. If you notice any defects, it is advisable to contact your dealer or the manufacturer immediately. Prompt contact allows for a smooth handling of warranty claims or clarification of damage cases. Your satisfaction with the product is a priority, and timely communication can help efficiently resolve any issues.



B Exercise caution when using cutting tools to open the packaging, as there is a risk of cutting injuries. Always wear cut-resistant gloves to protect your hands.

4.2 Packaging/Delivery contents

The standard delivery includes only the device itself, including a cold device plug. This means that no additional accessories or cables are included in the delivery besides the actual device. In this case, it is advisable to check in advance whether you may need additional accessories, such as starter kits or specific adapters. If necessary, these can be purchased separately to ensure that the device can be properly operated. A thorough check of the delivery contents and knowledge of the necessary accessories make the preparation and use of the new device easier. To find the accessories you need, contact the dealer or manufacturer, check our catalog, or visit our website.

4.3 Storage

Store the device ideally at room temperature in a dry environment. The recommended storage temperature should be between 2 degrees Celsius and 40 degrees Celsius. Avoid exposing the device to direct weather conditions to prevent potential damage. Furthermore, it is important to protect the device from external influences such as moisture and dust to ensure optimal functionality.

5.0 General commissioning



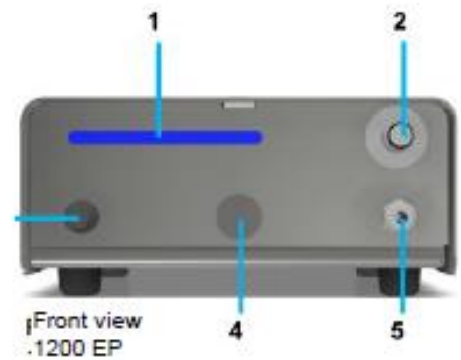
Make sure you have followed the instructions mentioned in section 2.3. Before commissioning the device, it is essential to place it on a stable surface to ensure it is securely positioned and cannot fall. Use only an appropriate power source that meets the required specifications. Connect the device to this power source by inserting the cold device socket into the corresponding connector of the device. Then plug the protective contact plug, of the cable into the socket. To turn on the device, please use the on/off switch located on the back of the device. Only turn on the device once you have connected all the necessary work materials to the device. Do not exchange work materials under any circumstances while the device is in operation.

6.0 Operation

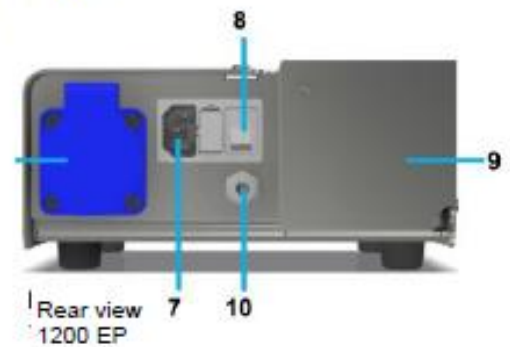
Scope of delivery:

Electrolyte supply pump 1200 EP	1 piece
Hose set 6028 SP	1 piece
Carbon fiber brush 6028 PO with rotating sleeve	1 piece
Mains cable 3400173	1 piece

1. Operating display
2. Quick release fastener
3. Potentiometer to adjust the flow rate
4. Feed button (manual)
5. System cable for BYMAT cleaning unit (permanently installed)
6. Schuko plug-in socket (for connection of a cleaning device)
7. Cold appliance plug
8. Mains switch
9. Electrolytic (for 1 liter bottle)
10. Electrolyte feed hose (permanently installed)
11. Carbon fiber brush 6028 PO
12. Insulator
13. Push button for manual electrolyte supply
14. System socket for connection to BYMAT cleaning device
15. Bayonet connector for connection to BYMAT cleaning device
16. Quick coupling
17. Cold appliance socket
18. Schuko plug



Front view
1200 EP



Rear view
1200 EP



Hose set 6028 SP



Mains cable 3400173

6.1 Setup of the components and commissioning in connection with the following BYMAT cleaning units: 1140 RS, 1150 RS, 6024 RS, 7024 RS

Place the device on a level and solid surface. Connect the mains cable with the IEC socket to the IEC plug (7) on the rear. Connect the shockproof plug (18) of the power cable to a 230 V socket. Place a 1 liter electrolyte bottle in the electrolyte holder (9) provided. Insert the transparent electrolyte delivery hose (10) into the bottle opening of the electrolyte bottle until the hose is largely submerged.

Insert the quick coupling (16) into the quick coupling (2) until it audibly engages. Insert the bayonet plug (15) into the socket for the working cable on your cleaning device and turn it clockwise to the right until it is firmly seated.

Twist the carbon fiber brush onto the handle of the hose assembly until it is firmly seated.

Always make sure to apply a drop of ceramic paste to the thread of the carbon fiber brush to paint.

Insert the plug of the system cable (5) into the corresponding socket of a BYMAT cleaning device and turn the union nut to the right until it is firmly seated.

Switch on the device by setting the power switch (8) to position 1. The operational readiness is displayed (operating indicator (1) lights up blue). Turn the potentiometer for setting the flow rate (3) to the right to the highest level. Press the feed button (4) on the front until electrolyte flows continuously from the carbon fiber brush of the hose assembly.

This process can take up to 2 minutes.

The setup of the components is now complete. The device is ready for operation.

6.2 Setup of the components and commissioning in connection with a third-party device or the BYMAT cleaning devices mentioned below: 1120 RS, 1130 RS

Place the device on a level and solid surface.

Connect the mains cable with the cold appliance socket to the cold appliance plug (7) on the rear.

Connect the Schuko plug (18) of the power cord to a 230 volt socket.

Place a 1 liter electrolyte bottle in the electrolyte holder provided (9).

Insert the transparent electrolyte transport hose (10) into the bottle opening of the electrolyte bottle until the hose is largely immersed.

Insert the quick coupling (16) into the quick coupling (2) until it audibly engages.

6.3 Cleaning device setup

Now set up your BYMAT cleaning device according to the associated operating instructions. The working cable for the handle supplied with the BYMAT cleaning device is not required when using the hose package. Connect the ground cable to the red marked socket of the cleaning device and clamp the ground clamp to the workpiece to be cleaned.

Alternatively, you can also connect the power cord of the cleaning device to the Schuko socket (6) of the 1200 EP. When the power switch (8) is switched on, power is then supplied to your cleaning device via this socket.

6.4 Mode of operation in combination with BYMAT cleaning unit 1140 RS, 1150 RS, 6024 RS, 7024 RS

The 1200 EP electrolyte feed pump is designed to automatically feed electrolyte to the carbon fiber brush as soon as the carbon fiber brush touches the workpiece. Likewise, the feed is stopped as soon as contact is broken.

6.5 Cleaning with BYMAT 1200 EP in combination with BYMAT cleaning device 1140 RS, 1150 RS, 6024 RS, 7024 RS

Place the carbon fiber brush on the workpiece and move it over the contaminated areas until they are cleaned. During cleaning, you can use the potentiometer (3) to adjust the delivery of the electrolyte quantity as desired. When the process is completed, the electrolyte supply is automatically stopped. Place the handle on a non-conductive surface.

6.6 Cleaning with BYMAT 1200 EP in connection with a third-party unit or the BYMAT cleaning units 1120 RS, 1130 RS

Press the button (13) and keep it pressed during the cleaning process. Place the carbon fiber brush on the workpiece and move it over the contaminated areas until they are cleaned. During cleaning, you can use the potentiometer (3) to adjust the delivery of the electrolyte quantity as desired. When the process is completed, the electrolyte supply is automatically stopped. Place the handle on a non-conductive surface.

7. Maintenance and upkeep

The operator is authorized to perform all cleaning work on the tool and the housing of the devices independently. However, it is important to note that any work requiring screwing on the device must be carried out exclusively by an electrician or a person specifically qualified for the respective device. Any screwing or maintenance work beyond cleaning must always be performed by a qualified professional.

Please use surface cleaners designed exclusively for stainless steel surfaces when cleaning the housing. This protects against damage and contributes to the long-term preservation of the aesthetic appearance. Avoid abrasive or aggressive cleaning agents to prevent scratches or damage. Use stainless steel care after each cleaning.



For optimal cleaning, we recommend using our in-house stainless-steel cleaner/maintenance products.

The black devices are significantly less sensitive and allow for effortless cleaning, even with regular dish soap.

The regular cleaning of the devices depends significantly on various factors, including wear and tear, the nature of the work environment, and the frequency of use. The intensity of device utilization and the specific conditions in the workplace play a crucial role in determining the necessity and timing of cleaning measures. By carefully considering these aspects, effective cleaning schedules can be established, ensuring both the optimal functionality of the devices and extending their lifespan.

Clean everything that has come into contact with electrolytes on a daily basis. This is not only to ensure the longer lifespan of the devices but also for the sake of visual cleanliness. The insulation of the device's cables is particularly susceptible. Regular drying of the electrolytes can make them brittle faster, so be sure to clean them thoroughly as well.

Clean the devices only with a slightly damp cloth.



Please clean the device exclusively with a damp cloth. The protection class of the device is not designed to come into direct contact with water or other liquids. Clean and maintain the device only when it is turned off. Clearly disconnect the device from the power supply for this purpose.

8. Troubleshooting



If an error occurs, we recommend reviewing your procedure. Please ensure that the ground clamp is correctly attached, that you are using the correct program, have selected the appropriate electrolyte, and are using the correct working tool.

Please note that each time you turn off the device, you should wait at least 30 seconds before turning it back on. Observing this waiting time is crucial to avoid potential error conditions.

If you have any questions or unresolved issues, feel free to contact your dealer or manufacturer.

9. Waste disposal

9.1 Disposal of electrolytes

Avoid letting electrolytes enter the environment. In case of accidental leakage, use suitable absorbents, lime, or plenty of water to ensure environmentally friendly containment. More detailed instructions can be found in the safety data sheet for the respective electrolyte. Proper disposal of these substances is crucial to minimize environmental impact and ensure compliance with applicable regulations and safety guidelines. Always follow the instructions in the safety data sheet to ensure safe and environmentally responsible disposal.

9.2 Disposal of electronic waste



The labelling on the product or packaging indicates that it should not be disposed of in household waste. Instead, you should take it to collection points for the recycling of electronic devices. This approach not only helps protect the environment but also ensures the safety of others from the potential hazards of improper disposal. It is important to obtain accurate information at the local level to find suitable recycling options.

By properly disposing of electronic waste, you actively contribute to reducing environmental impact and promoting sustainable waste management. Always adhere to local guidelines and responsible disposal practices to make a positive contribution to environmental conservation.

10. Technical data

	1200 EP
Dimension (W x H x L)	420 x 215 x 350 mm
Weight	3,7 Kg
Flow ml/min	0-57 ml/min